

### **Technical Data Sheet**









JKCement TileMaxX Premium Epoxy Grout is a stain-free, three component tile grout, which is specifically designed for application on ceramic tiles, vitrified tiles and stones, which are prone to staining. JKCement TileMaxX Epoxy Grout is available in 1 Kg and 5 Kg units and range of various vibrant colors.

### **Area of Application**

- Used for filling the joints of upto 12mm between ceramic tiles, vitrified tiles and stones.
- Industrial application and in high traffic areas.
- Institutional areas such as cafeterias, school, hospitals and theatres.
- Wet areas such as bathrooms, kitchens, sterilization rooms, swimming pools and restaurants.

## **Key Benefits and Features**

- Color fast
- Stain free
- Long pot lifeEasy to apply and water cleanable

- Chemical and heat resistant
- High strength
- Shrinkage free
- Abrasion resistant

## **Typical Properties**

Color Available in standard

colors

Pot Life 40 - 60 Minutes

Cleanability Time > 80 minutes

Resin Density 1.14 - 1.20 Kg/Litre

Hardener Density 0.93 - 0.98 Kg/Litre Powder Density 0.95 - 1.1 Kg/Litre

# **Application Method**

- 1. Tile joints must be clean, dry and dust free before application. Excess adhesive or mortar should be removed while tile fixing.
- 2. Ensure tile grouting is done at least 24 hours post tile fixing. Make sure that the adhesive is set and released its moisture.
- 3. Mix JKCement TileMaxX Premium Epoxy Grout Part A (Hardener) and Part B (Resin) in desired ratio into a clean mixing pail.
- 4. Mix the components thoroughly with spatula or slow speed mixer (<300 RPM) until both are completely blended. Then add 3/4 th of the content of Part - C (Filler) and mix it slowly till a smooth homogeneous and lump-free paste is formed.
- 5. Avoid air entrapping by over mixing or mixing at very high speed.
- 6. Do not add water to the mix.

- 7. Mix should be applied directly to the joints using pallet knife/ plastic spatula. Spread the paste with sharp and a firm rubber grout float.
- 8. Hold the float at a 90° angle and pull it at a 45° angle diagonally across the joints and tile to avoid pulling out the material
- 9. Ensure that joint is filled completely, and avoid excess grout on tile surface.
- 10. Cleaning of tiles can be done with sponge and shampoo solution after 45 minutes of grouting. Complete curing will be achieved in 7 days of application.
- 11. Remove all surface material by using a float diagonally to joints. Ensure the joints get filled properly and no grout should be left on top of the surface.
- 12. Protect from foot traffic for at least overnight period.

## **Technical Information**

| S. No. | <b>Test Property</b>               | <b>Test Method</b>      | Specification      | Typical Value  |
|--------|------------------------------------|-------------------------|--------------------|----------------|
| 1      | Color                              | NA                      | As per shade card* | NA             |
| 2      | Mix density                        |                         | -                  | 1.7 - 1.8      |
| 3      | Shrinkage                          | ISO 13007 part-4 : 2013 | ≤ 1.5 mm/m         | 1.0 - 1.3      |
| 4      | Water absorption after 240 minutes | ISO 13007 part-4 : 2013 | ≤ 0.1 gm           | 0.05 - 0.06 gm |
| 5      | Abrasion resistance                | ISO 13007 part-4 : 2013 | ≤ 250 mm³          | 100- 150 mm³   |
| 6      | Compressive resistance             | ISO 13007 part-4 : 2013 | ≤ 45 N/mmm²        | 70 - 75 N/mmm² |
| 7      | Flexural strength                  | ISO 13007 part-4 : 2013 | ≤ 30 N/mm²         | 30 - 34 N/mm²  |

<sup>\*</sup> Shade card is for reference of shade only. Actual shade may not match 100% with that in the shade card

**Packing:** Packing: Available in 1 Kg and 5 Kg units.

1 Kg packing: Pack - A, B & C are in bucket with standard colors

Pack-A Hardener 70 g
Pack-B Resin 180 g
Pack-C Filler 750 g

5 Kg packing: Pack - A, B are in bucket and Pack- C in carton with standard colors

Pack-AHardener350 gPack-BResin900 gPack-CFiller3750 g

**Coverage :** Depends on the depth and width of joint. Consumption can be calculated by formula Grout consumption in Kg/m² - (length of tile + width of tile) x depth of joint x width of joint x density (length of tile + width of joint) x (width of tile + width of joint)

#### **Storage and Shelf Life:**

Original unopened packaging stores in dry condition has a shelf life of 24 months from the date of manufacturing. Storage above 35° celsius and high humidity above 65% will reduce the shelf-life of product.

### **Precautions During Usage:**

- During cold weather, protect finished work from traffic until fully cured.
- Avoid contact with eyes and prolonged contact with skin as it may cause irritation.
- In case of contact, flush thoroughly with water.
- Avoid breathing dust.
- Wear a mask and gloves during mixing.
- Keep out of children's reach.

#### Disclaimer:

- Light colors may darken slightly from direct UV exposure.
- Stain resistance is achieved in 10 days at 21°C.
- JKCement TileMaxX is not responsible for any additional damages or consequential damages, including loss due to delay, incurred by the purchaser of any party.

Note: It is always advisable to keep 10% additional material considering wastage and spillage.